

Frame

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Date introduced	Chassis No.	Unit No.	Modification
31 July 61	4 010 995	-	<u>Clutch pedal</u> Now: Release travel of the clutch and leverage increased by lengthening clutch pedal shaft 1.4 mm (0.5"), except standard model
31 July 61 2 Aug. 61	802 986 4 027 181		<u>Bushing for pedal cluster</u> Now: Maintenance free pedal cluster (except standard model and Transporter with RHD)
2 Aug. 61	4 027 181		<u>Frame</u> Now: Threaded mounting points on both sides of the tunnel for front seat safety belts.  Now: The master cylinder hole and holes for cylinder securing screws lowered 5 mm (.2") (except Standard model) increased leverage
3 Aug. 61 21 Aug. 61	4 027 316 0 000 016		<u>Gearshift rod guide</u> Now: Wire ring front for plastic bush Formerly: Without wire ring
31 Oct. 61 5 Oct. 61 10 Oct. 61	834 886 0 002 240 4 192 831		<u>Gearshift rod guide/Frame</u> Now: Silicon impregnated plastic bush installed

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<u>1962</u>			
12 Jan. 62	4 419 042	-	<u>Frame head cover</u> Now: Wider Type 76 + 0.5 mm Formerly: 67 + 0.5 mm
29 Mar. 62	0 030 573	-	<u>Front brake hose holder</u> Now: Turned 30° to vehicle longitudinal axis
18 Apr. 62	0 036 000	-	<u>Front brake hose holder</u> Now: Bent upwards 117° Formerly: 90°
1 June 62	4 706 884 (113)	-	<u>Pedal cluster</u>
1 June 62	4 757 105 (114)	-	Now: Lithium grease
1 June 62	0 047 312 (311)	-	Formerly: Special grease
6 June 62	0 052 298 (312)	-	
8 June 62	7 790 944	-	<u>Brake pedal</u> Now: Slot depth 12 + 0.5 mm Formerly: 11 + 0.5 mm
1 Nov. 62	0 111 150 (left hand drive)		<u>Front brake lines</u> Now: Protective plate underneath the master cylinder.
9 Nov. 62	5 120 731	-	<u>Guide tube for clutch cable</u> Now: Moved 2 mm inwards and upwards.
4 Dec. 62	0 128 676 (right hand drive)		<u>Front brake lines</u> Now: Brake lines from frame to master cylinder are routed above the fuel line. Now: Protective plate underneath the master cylinder.
8 Dec. 62	1 040 288	-	<u>Hand brake lever</u> Now: Covering of P.V.C. Formerly: Sheet steel
15 Dec. 62	5 218 096 (left hand drive)		<u>Brake pedal stop</u>
15 Dec. 62	0 133 800		Now: Uniformity of pedal stop
19 Dec. 62	5 189 187 (141, 143, 151)		

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1963			
5 Jan. 63	0 139 539	-	<u>Clutch pedal shaft</u>
8 Jan. 63	5 225 301	-	Now: Cable hook inclined 3° backwards
24 Jan. 63	5 261 830 (Export)	-	<u>Clutch cable</u> Now: 10 mm shorter
17 May 63	1 118 800	-	<u>Underbody paint</u> Now: Hot spraying primer layer thickness: 150 μ Formerly: Regenerated paint layer thickness: 40 - 80 μ
12 June 63	0 206 700	-	<u>Foot support left and right</u> Now: Additionally secured with metal screws.

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1964			
2 Jan. 64	6 012 630	-	<u>Push rod for master cylinder</u>
14 Jan. 64	1 229 874	-	Now: Thread M 8 x 15
20 Jan. 64	0 335 064	-	Formerly: M 8
15 Jan. 64	0 331 157	-	<u>Hand brake lever</u>
			Now: The lug on the retainer lengthened 2.5 mm
			Now: The rib moulded in the hand grip has been lengthened to 9 mm.
			Formerly: 6 mm
			Now: Slot in the hand brake lever lengthened 3 mm
18 June 64	0 466 068	-	<u>Clutch pedal shaft</u>
24 June 64	6 465 663	-	Now: Hook on clutch pedal straight
			Formerly: Cranked
			Now: Clutch cable guide tube rerouted in frame tunnel.
3 Aug. 64	315 000 001	-	<u>Frame tunnel</u>
			Now: Warm air pipe for the center defroster vent discontinued
			<u>Front cross member</u>
			Now: The hole in the front cross member for master cylinder lowered 4 mm
			<u>Chassis No. on frame tunnel</u>
			Now: A star is now stamped in front and behind number
			<u>Brake pedal</u>
			Now: Pressure ratio of hydraulic brake 210:33
			Formerly: 210:38
3 Aug. 64	115 000 001	-	<u>Heating operation</u>
			Now: Guide sleeve for heat flap cables discontinued
			Now: Lever mounted on either side of brake lever. Right lever (red knob) controls all the heating. Left lever (white knob) controls the heater vents in rear.
			Now: Both heater cable guide tubes repositioned on right side of frame tunnel

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			<p>Now: Two additional guide tubes which run along the left hand side and emerge from the tunnel behind the kick board, have been fitted for the rear outlet cables.</p> <p><u>Bracket for brake hose, front</u>            Now: Bracket spot welded on lower portion of frame head and inclined outwards.</p> <p><u>Chassis No. on frame tunnel</u>            Now: Star stamped at beginning and end of Chassis No.</p> <p><u>Brake pedal</u>            Now: The angle of stop on brake pedal <math>30^{\circ} 30'</math>            Formerly: <math>7^{\circ}</math></p>
7 Sept. 64	315 031 035	-	<p><u>Push rod for accelerator pedal</u>            Now: 5 mm longer</p>
21 Sept. 64	315 040 094	-	<p><u>Guide tube for left heater flap</u>            Now: Rear end repositioned more towards the outside.</p>
2 Oct. 64	315 043 102	0 713 132	<p><u>Progressive accelerator pedal</u>            Now: Welded on curved plate, on which the roller on the accelerator lever runs.</p>
8 Oct. 64	315 050 376	-	<p><u>Guide ring for gearshift rod coupling</u>            Now: Spacer sleeve of plastic material            Formerly: Steel</p>
21 Oct. 64	115 224 816	-	<p><u>Adjustment nut for clutch cable</u>            Now: Wing nut.            Formerly: Hexagon nut.</p>
2 Dec. 64	115 331 768	-	<p><u>Retaining plate for transmission</u>            Now: Reinforced</p>

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<u>1965</u>			
4 Jan. 65	115 358 743	-	<u>Connecting piece for operating rod</u> Now: Modified shape, better accessibility to the slot of the brake pedal.
<u>7 Jan. 65</u>	<u>315 100 273</u>	-	<u>Floor plates</u>
<u>18 Jan. 65</u>	<u>365 100 608</u> <u>345 096 823</u>	-	<u>Now: Raised points on the body contact surface.</u>
10 Feb. 65	145 540 882	-	<u>Side member</u>
11 Feb. 65	155 540 891 115 543 024	-	Now: Threaded plates on side member. Formerly: Welded nuts.
2 Feb. 65	115 400 391	-	<u>Boot for gear lever</u> Now: With cast on support tube.
<u>10 Feb. 65</u>	<u>315 119 407</u>	-	<u>Carburetor cable</u> Now: Steel cable 1.6 mm dia. Formerly: Steel wire.
<u>23 Mar. 65</u>	<u>315 146 288</u>	-	<u>Rubber boot for hand brake lever</u> Now: Plastic. Formerly: Rubber.
6 Apr. 65	225 134 863	-	<u>Adjustment nut for clutch cable</u>
<u>7 Apr. 65</u>	<u>315 158 900</u>	-	Now: With wing nut. Formerly: Hexagon nut.
2 Aug. 65	116 000 001	-	<u>Frame head</u> Now: Altered to suit modified front axle
			<u>Floor plates, left and right (1200A)</u> Now: Runners for adjustable front seat Formerly: Seats bolted in.
12 Aug. 65	116 066 601	-	<u>Clutch cable guide</u>
<u>18 Aug. 65</u>	<u>316 015 998</u>	-	<u>Now: Protected with 60 mm rubber hose</u>
28 Dec. 65	216 081 788	-	

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22 Sept. 65	116 186 024	-	<u>Bolt for push rod</u> Now: Locking washer for push rod Formerly: Circlip
29 Nov. 65	316 107 599	-	<u>Front axle brackets</u> Now: Paint and water drain holes made larger
29 Nov. 65	316 107 735	-	<u>Frame head</u> Now: Opening in region of front axle bracket enlarged. Cover plate and gasket modified
13 Dec. 65	316 125 561	-	<u>Clutch cable</u>
26 Jan. 66	116 538 284	-	Now: Shank of eye 50 mm long; guide tube shortened at front Formerly: 39 mm long
29 Dec. 65	116 460 614 (111-118)- (141-144) (151/152)	-	<u>Progressive accelerator pedal</u> Now: With welded-in curved plate on which a roller on the accelerator lever runs.
14 Apr. 66	116 777 481	-	<u>Seal frame head cover plate</u> Now: 3 mm thick Formerly: 2mm
3 May 66	116 851 572	-	<u>Pedal cluster</u> Now: Brake and clutch pedal cluster fabricated from metal strips Formerly: Grey cast iron
1 June 66	316 284 690	-	<u>Frame tunnel</u>
1 Aug. 66	117 000 001	-	Now: Water drain hole with rubber valve in front of the frame fork



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1 Aug. 66	117 000 001	-	<u>Brake hose bracket on frame head</u> Now: Positioned 86 mm towards the outside and 20 mm towards the rear
1 Aug. 66	317 000 001	-	<u>Heating controls</u> Now: Levers arranged vertically (as Type 1) Formerly: Horizontal
23 Aug. 66	147 067 574 (147)	-	<u>Pedal cluster</u> Now: Brake and clutch pedal of sheet metal Formerly: Grey cast iron Now: Pin for the operating rod on the brake pedal is repositioned 3.5 mm further to the rear as compared with Type 1 and 3
25 Aug. 66	117 101 112 317 063 049	-	<u>Shift lever</u> Now: Shift lever ball conically reinforced below the ball housing
23 Sept. 66	217 023 206	-	<u>Clutch cable</u> Now: The eye of the cable has been widened by 0.2 mm Formerly: 5.1 mm
29 Sept. 66	117 239 925	-	<u>Clutch pedal</u> Now: Stop edge re-aligned (Offset of approx. 25 mm between clutch and brake pedal)
15 Dec. 66	117 384 751 (dual circuit brake)	-	<u>Push rod, for master cylinder</u> Now: Adjustable
			<u>Travel of the clutch pedal</u> Now: Type 1 - limited by stop behind the pedal (only lefthand drive) Now: Type 3 - limited by stop on front partition on frame head.

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<u>1967</u>			
20 April 67	117 666 265 (single circuit brakes)		<u>Push rod for master cylinder</u> Now: Adjustable.
			<u>Clutch pedal travel</u> Now: With stop behind the plate to limit travel (only left hand drive).
20 June 67	317 222 150	-	<u>Cables</u> Now: Low temperature - grease AOF 051 000 Formerly: Universal grease Shell S6508
22 June 67	117 811 235	-	